

Work Order ID 143837

March 23, 2016 2:13:15 PM

143837

Page 1

Item ID: D350-588-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Aft Door Fwd Hinge Modification

Stop

NS2

Start Date: 3/29/2016 Start Qty: 200

2

Cust Item ID:

Required Date: 4/1/2016 Req'd Qty: 200

2

Customer:

Reference:

Approvals:

Process Plan: 54

Date: 30322

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D350-588

D

DSI9690

A

DAS
6
9-89

100

Document Control

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile and create labels per PPP D350-588-011 CHG002

APR 21 2016

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

DAS
6
9-89

DAS
28
9-89

APR 14 2016

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____	MRB (QSI042) Approval		
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : ☐					

Work Order ID 143837

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143837

Page 2

Item ID: D350-588-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Aft Door Fwd Hinge Modification

Start Date: 3/29/2016 Start Qty: 2.00

2

Cust Item ID:

Required Date: 4/1/2016 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run

Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

3

DAS
27
9-89

APR 21 2016

130

Packaging

0.00

130

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-588-011
Location :FG022

3

DAS
27
9-89

APR 21 2016

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MCS

APR 22 2016

MCS APR 22 2016

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
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				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : ☐					

Picklist Print

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Page 1

Work Order ID: 143837

143837

Parent Item: D350-588-011

D350-588-011

Parent Item Name: Aft Door Fwd Hinge Modification

Start Date: 3/29/2016

Required Date: 4/1/2016

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:M04.08.31Added D2690-17KJ/JLM IPP REV:G
14.04.28 AS PER DSI9690 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN526C1032R7		Purchased	No			120	Each	172.0000	2	4 6			
AN526C1032R7									**				DAS
Screw													6 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST327				172					DAS
				M128403				172					28 9-89
AN526C832R8		Purchased	No			120	Each	215.0000	8	16 34			
AN526C832R8									**				DAS
Screw													6 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST327				215					DAS
				m129706				15					28 9-89
				m133932				100					
				m134376				100					
AN526C832R9		Purchased	No			120	Each	478.0000	8	16 32 24			
AN526C832R9									**				DAS
Screw													6 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				over006				325					DAS
				M134063				125					28 9-89
				M134376				200					
				ST327				153					
				M132823				3					
				M133932				150					

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Work Order ID: 143837

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Parent Item: D350-588-011

D350-588-011

Parent Item Name: Aft Door Fwd Hinge Modification

Start Date: 3/29/2016

Required Date: 4/1/2016

Start Qty: 2.00

Required Qty: 2.00

D2143 Manufactured No

120 Each

26.0000

1

23

D2143

Hinge Bracket

**

DAS
28
9-89

Location

Loc Qty

Loc Code

ST002

14

141033

14

ST003

12

121806

12

D2144 Manufactured No

120 Each

28.0000

1

23

D2144

Hinge Doubler

**

DAS
28
9-89

Location

Loc Qty

Loc Code

ST002

28

114332

2

141066

26

D2150 Manufactured No

120 Each

53.0000

2

46

D2150

Packer Doubler, Hinge

**

DAS
28
9-89

Location

Loc Qty

Loc Code

ST003

53

121844

8

141069

45

D2151 Manufactured No

120 Each

58.0000

2

46

D2151

Packer Doubler

**

DAS
28
9-89

Location

Loc Qty

Loc Code

ST003

58

141044

58

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Shop Packet Print

Page 2

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Work Order ID: 143837

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Parent Item: D350-588-011

D350-588-011

Parent Item Name: Aft Door Fwd Hinge Modification

Start Date: 3/29/2016

Required Date: 4/1/2016

Start Qty: 2.00

Required Qty: 2.00

D2153 Manufactured No

120 Each

53.0000

1

D2153

Door Prop

**

DAS
0
DAS
9-89 28
9-89

Location Loc Qty Loc Code

ST362 17

131670 4

~~140759~~ 13

ST370a 36

141726 36

DAS
27
9-89

3
1

D2154 Manufactured No

120 Each

23.0000

1

D2154

Bracket, Stud

**

DAS
0
DAS
9-89 28
9-89

Location Loc Qty Loc Code

ST003 23

118894 23

DAS
27
9-89

3
4

D2237 Manufactured No

120 Each

23.0000

2

D2237

Striker Plate

**

DAS
0
DAS
9-89 28
9-89

Location Loc Qty Loc Code

ST004 23

140960 23

DAS
27
9-89

6

D2461 Manufactured No

120 f

228.8363

7.25

15.26316

D2461

Neoprene 'D' Seal (\$Per Foot)

**

DAS
0
DAS
9-89 28
9-89

Location Loc Qty Loc Code

ST407 228.836317

128447 228.836317

DAS
38
9-89

15.27

cut 1 X 87.00"

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Work Order ID: 143837

143837

Parent Item: D350-588-011

D350-588-011

Parent Item Name: Aft Door Fwd Hinge Modification

Start Date: 3/29/2016

Required Date: 4/1/2016

Start Qty: 2.00

Required Qty: 2.00

D2463 Manufactured No 120 f 500.0000 7.25 15.26316

D2463

1/2" Seal (\$Per Foot)

Location	Loc Qty	Loc Code
ST409	500	
140013	500	
ST638	0.000000438	
125469	4.38E-07	

DAS 28 9-89

cut 1 X 87.00"

D2583

DAS 38 9-89

Manufactured No 120 Each 7.0000 2

D2583

Latch Bracket

Location	Loc Qty	Loc Code
ST481	7	
139618	7	

DAS 28 9-89

D2585

Manufactured No 120 Each 7.0000 2

D2585

Latch Clamp

Location	Loc Qty	Loc Code
ST008	7	
139075	7	

DAS 28 9-89
APR 20 2016

DAS 27 9-89

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Work Order ID: 143837

143837

Parent Item: D350-588-011

D350-588-011

Parent Item Name: Aft Door Fwd Hinge Modification

Start Date: 3/29/2016

Required Date: 4/1/2016

Start Qty: 2.00

Required Qty: 2.00

D2586

Manufactured No

120

Each

81.0000

2

46

D2586

Door Latch

Location

Loc Qty

Loc Code

FG

12

119746

1

138048

2

139228

9

ST481

19

139228

19

ST488a

50

140535

25

141454

25

DAS
27
9-89

DAS
6
9-89
DAS
28
9-89

6

D2587

Manufactured No

120

Each

2.0000

1

28

D2587

Door Plug

142 853 X 1

DAS
6
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

ST008

2

136188

2

DAS
27
9-89

Manufactured Yes

120

Each

99.0000

1

2
28

D2589

Keys, Key Chain

Location

Loc Qty

Loc Code

ST008

99

132942

99

DAS
27
9-89

DAS
6
9-89

DAS
28
9-89

3

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Work Order ID: 143837

143837

Parent Item: D350-588-011

D350-588-011

Parent Item Name: Aft Door Fwd Hinge Modification

Start Date: 3/29/2016

Required Date: 4/1/2016

Start Qty: 2.00

Required Qty: 2.00

D2690-17 Manufactured No

120 Each

28.0000

1

23

D2690-17

Cable

**

DAS

6

9-89

Location

Loc Qty

Loc Code

ST009

19

120107

4

121750

6

140042

9

ST012a

9

142810

9

3

DAS

28

9-89

DAS
27
9-89

D2857-1 Manufactured No

120 Each

20.0000

1

23

D2857-1

Hinge Bracket

**

DAS

6

9-89

Location

Loc Qty

Loc Code

FG

5

121829

2

82261

2

91914

1

ST012

3

121829

1

133964

2

ST012a

12

141046

12

3

DAS

28

9-89

DAS
27
9-89

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Work Order ID: 143837

143837

Parent Item: D350-588-011

D350-588-011

Parent Item Name: Aft Door Fwd Hinge Modification

Start Date: 3/29/2016

Required Date: 4/1/2016

Start Qty: 2.00

Required Qty: 2.00

D2857-2

Manufactured No

120

Each

24.0000

1

23

D2857-2

Hinge Bracket

**

Location

Loc Qty

Loc Code

FG

5

130848

2

78904

3

ST012

1

133903

1

ST012a

18

140972

18

DAS
6
9-89
DAS
28
9-89

DAS
27
9-89

D2858-1

Manufactured No

120

Each

32.0000

1

23

D2858-1

Hinge Bracket

**

Location

Loc Qty

Loc Code

FG

2

77019

2

ST012

6

133091

6

ST012a

24

140966

24

DAS
6
9-89
DAS
28
9-89

DAS
27
9-89

D2858-2

Manufactured No

120

Each

22.0000

1

23

D2858-2

Hinge Bracket

**

Location

Loc Qty

Loc Code

FG

2

77020

2

ST012

20

141043

20

DAS
6
9-89
DAS
28
9-89

DAS
27
9-89

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Work Order ID: 143837

143837

Parent Item: D350-588-011

D350-588-011

Parent Item Name: Aft Door Fwd Hinge Modification

Start Date: 3/29/2016

Required Date: 4/1/2016

Start Qty: 2.00

Required Qty: 2.00

D5080-041 Manufactured No

120 Each

27.0000

2

4 8 6

DAS
6

9-89 DAS

D5080-041

Striker Plate Assembly

28

9-89

Location

Loc Qty

Loc Code

ST148

27

126722

3

128722

24

3
3
3

FG-778150-550-ROL

Purchased No

120 sf

98.6667

1

2.666667

X3

DAS
6

9-89

***FG-778150-550-ROL ***

7781 9oz Glass 50x125yd

DAS

28

9-89

Location

Loc Qty

Loc Code

CA2

98.66670817

M127701

98.6667082

/

1- cut 1 square ft of glass cloth

MS20426AD3-4

Purchased No

120 Each

6,255.000

12

48 36

MS20426AD3-4

RIVET

**

DAS
6

9-89

DAS

28

9-89

Location

Loc Qty

Loc Code

CCK004

4885

m134294

4885

GA

1008

m131697

1008

ST312

362

m131697

362

48

DAS
27
9-89

APR 20 2016

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Work Order ID: 143837

143837

Parent Item: D350-588-011

D350-588-011

Parent Item Name: Aft Door Fwd Hinge Modification

Start Date: 3/29/2016

Required Date: 4/1/2016

Start Qty: 2.00

Required Qty: 2.00

MS20470AD4-5

Purchased

No

120

Each

1,096.000

18

36 ~~72~~ 54

MS20470AD4-5

RIVET, UNIVERSAL HEAD

**

DAS

6

9-89

DAS

28

9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

GA

914

m133860

914

ST310

182

m133860

182

72

MS21042L08

Purchased

No

120

Each

1,412.000

18

36 ~~72~~ 54

MS21042L08

Nut

**

DAS

6

9-89

DAS

28

9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

CA

101

m129682

101

GA

573

m133134

3

m134063

570

ST303

338

m133922

338

ST308

400

m134376

400

72

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Work Order ID: 143837

143837

Parent Item: D350-588-011

D350-588-011

Parent Item Name: Aft Door Fwd Hinge Modification

Start Date: 3/29/2016

Required Date: 4/1/2016

Start Qty: 2.00

Required Qty: 2.00

MS21042L3

Purchased

No

120

Each

2,450.000

4

8 12

MS21042L3

Nut

**

DAS
6
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

FP001

100

m133790

100

GA

828

m133790

28

m134360

800

OVER007

1200

m134360

1200

16

Return2016

1

M132382

1

ST304

321

m134039

321

DAS
27
9-89

MS27039-08-11

Purchased

No

120

Each

356.0000

2

4 6

MS27039-08-11

SCREW

**

DAS
6
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

ST278

356

m133769

356

8

MS27039-1-15

Purchased

No

120

Each

470.0000

2

4 6

MS27039-1-15

Screw

**

DAS
6
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

GA

21

m127916

21

ST280

449

m132640

449

8

DAS
27
9-89

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Work Order ID: 143837

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Parent Item: D350-588-011

D350-588-011

Parent Item Name: Aft Door Fwd Hinge Modification

Start Date: 3/29/2016

Required Date: 4/1/2016

Start Qty: 2.00

Required Qty: 2.00

NAS1149D0363J

Purchased

No

120

Each

1,635.000

4

-8 1/2

DAS

8

9-89

NAS1149D0363.J

Washer

Location

Loc Qty

Loc Code

GA

633

m134055

633

Return2016

2

m132317

2

ST263

1000

m134370

1000

DAS
27
9-89

NAS1149DN832J

Purchased

No

120

Each

1,897.000

24

48 7 1/2

NAS1149DN832.J

Washer

Location

Loc Qty

Loc Code

CA

84

M129499

84

ST260a

1500

M134180

1500

ST263

313

M131697

313

DAS
27
9-89

APR 20 2016

DAS

8

9-89

DAS

28

9-89

REFERENCE ONLY

3.3 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D350-588-011	1.0 lb	-21.0 in	-21.0 in-lb	+170.0 in	+170.0 in-lb
Aft Door Fwd Hinge Modification Kit	0.45 Kg	-0.53 m	-0.24 m-Kg	+4.32 m	+1.96 m-Kg
D350-588-041*	2.0 lb	-21.0 in	-42.0 in-lb	+170.0 in	+340.0 in-lb
Aft Door Assembly	0.91 Kg	-0.53 m	-0.48 m-Kg	+4.32 m	+3.93 m-Kg

* D350-588-041 Aft Door Assembly weight in excess of standard Eurocopter Door.

3.4 PARTS LISTS

588 -041	588 -011	Part Number	Description
X		D350-588-041	AFT DOOR ASSEMBLY
	X	D350-588-011	AFT DOOR FWD HINGE MODIFICATION KIT
1	1	D2143	HINGE DOUBLER
1	1	D2144	HINGE DOUBLER
2	2	D2150	HINGE PACKER
2	2	D2151	HINGE DOUBLER
1	1	D2153-3315-10	GAS SPRING ASSY.
1	1	D2154	STUD BRACKET
2	2	D2237	STRIKER PLATE
1		D2445	DOOR
1	1	D2461-0870	NEOPRENE D SEAL
1	1	D2463-0870	½" FOAM SEAL
	2	D2583	LATCH BRACKET
2	2	D2585	LATCH CLAMP
2	2	D2586	LATCH
	1	D2587	PLUG
1	1	D2589	KEYS, KEY CHAIN
2		D2621	LATCH PLATE
1	1	D2690-17	CABLE, DOOR STOP
1	1	D2857-1	LOWER HINGE BRACKET
1	1	D2857-2	UPPER HINGE BRACKET
1	1	D2858-1	LOWER HINGE BRACKET
1	1	D2858-2	UPPER HINGE BRACKET
8	8	AN526C832R8	SCREW (or AN526-832R8)
8	8	AN526C832R9	SCREW (or AN526-832R9)
2	2	AN526C1032R7	SCREW (or AN526-1032R7)
24	24	AN960JD8	WASHER
4	4	AN960JD10	WASHER
12	12	MS20426AD3-4	RIVET
18	18	MS20470AD4-5	RIVET
18	18	MS21042L08	NUT (or MS21042-08)
4	4	MS21042L3	NUT (or MS21042-3)
2	2	MS27039-1-15	SCREW
2	2	MS27039-0811	SCREW
1	1	N/A	1 SQUARE ft. OF 9 oz. GLASS CLOTH (S-CLASS)

CONFIDENTIAL ONLY

3.0 PARTS LIST:

The part lists of D350-588 Rev. D and ICA-D350-588 Rev. 0 are amended as follows.

IS:

588 -041	588 -011	PART NUMBER	DESCRIPTION
X		D350-588-041	AFT DOOR ASSEMBLY
	X	D350-588-011	AFT DOOR FWD HINGE MOD
2	2	D5080-041	STRIKER PLATE ASSY (AS355 N/NP MODELS ONLY)
2	2	D2237	STRIKER PLATE

WAS:

588 -041	588 -011	PART NUMBER	DESCRIPTION
X		D350-588-041	AFT DOOR ASSEMBLY
	X	D350-588-011	AFT DOOR FWD HINGE MOD
2	2	D2237	STRIKER PLATE

Customers who need to upgrade a D350-588-011/-041 kit that has been previously purchased from Dart can procure the DSI 9690-011 Kit from Dart.

QTY -011	PART NUMBER	DESCRIPTION
X	DSI 9690-011	STRIKER PLATE MODIFICATION KIT
2	D5080-041	STRIKER PLATE ASSEMBLY

4.0 WEIGHT AND BALANCE:

This DSI has a negligible effect on Weight and Balance of the aircraft.

5.0 MAINTENANCE:

Maintain the D5080-041 Striker Plates in accordance with the procedures for the D2237 Striker Plates as outlined in ICA-D350-588.

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 14.03.24
CERT. NO.: SH82-41
ISSUE NO.: 8

DESIGN	ML	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ML		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9690	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		STRIKER PLATE MOD	NTS
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